

BY INSPIRE AUTOMATION



# TRIM LINE CONVEYOR CAR

Systec's patented Trim Line Conveyor (TLC) Car brings an abundance of safety features never seen on mobile conveyors. Systec's TLC was reengineered from the ground up to incorporate the latest technology and safety components available. The most significant features are the side-shift conveyor beds. This technology virtually eliminates the pinch point, or shear point, that exists with "old style" mobile conveyors. The TLC car leaves a 9" gap between the stationary conveyor and the car while it is in motion. Other safety features include laser pathway sensors, audible and visual alert and assistance systems.

The TLC car has been engineered to be applicable to be applicable to existing material handling systems. With the 100% drive capability of the side-shift beds, the load detection photo-sensors can be set to the furthest point outward from the car's center. Effectively, this car will haul the same size load as existing mobile conveyors and still allow for the 9" clearances on either side of the car. This means no modifications of the stationary conveyors are required to make this car work with an existing system. The TLC car's cycle times are comparable to existing car's rates as well.



### **OVERALL CONSTRUCTION**

Systec's TLC car features all-welded steel frame construction with precision laser cut and machined parts. Systec uses only the highest quality components in this and all conveyor and devices.



### **OPERATOR CONTROLS**

Systec's TLC car offers a multitude of operational controls and adjustments for load pickup, delivery, and car positioning in either manual or automatic operations..



### **DRIVE ASSEMBLY**

Systec's TLC car drive assemblies operate the conveyors and side shifting beds. The car features a fixed or variable speed, 5HP gearmotor for car movement and positioning.

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## **SPECIFICATIONS**

Overall Width 314 1/2" dual bed (available with gravity outrigger

Overall Length 90", 96", 102", 108" (aisle width, add 18")

Top-of-roller 12" T.O.R.
Load Capacity 15,000 lbs
Conveyor Speed 45 FPM
Car Speed 30 - 400 FPM

Power System Overhead festoon cable system, Overhead buss-bar power system,

In-floor buss-bar power system

Operator Platform High or low deck

## **CONSTRUCTION**

Frame All-welded steel construction

Conveyor Bed All-welded steel construction. Roller and StableStak available 12" dia. x 4 1/2" face x 2" bore with ringfeeder wheel locking device 9" dia. x 5" face, press fit 5" dia. x 4" hub x 1 1/2" welded in shaft

## **SAFETY FEATURES**

Operator Platform

Conveyor Bed Patented side-shift bede to eliminate shear point

Sensors Laser object detection with automatic slow down & stop

Audible Alert System Dual tone alert system in direction of travel
Visual Alert System Triple color strobes flash in direction of travel

Hand rail equipped with bulk head operator protection Camera & monitor equipped for improved operator vision

# **CONTROLS**

Electrical Enclosure On-board, self-contained enclosure & control panel
Automatic Operator-less, automated load pickup & delivery

Manual Operator on-board required for load pickup & delivery